

3D Printing

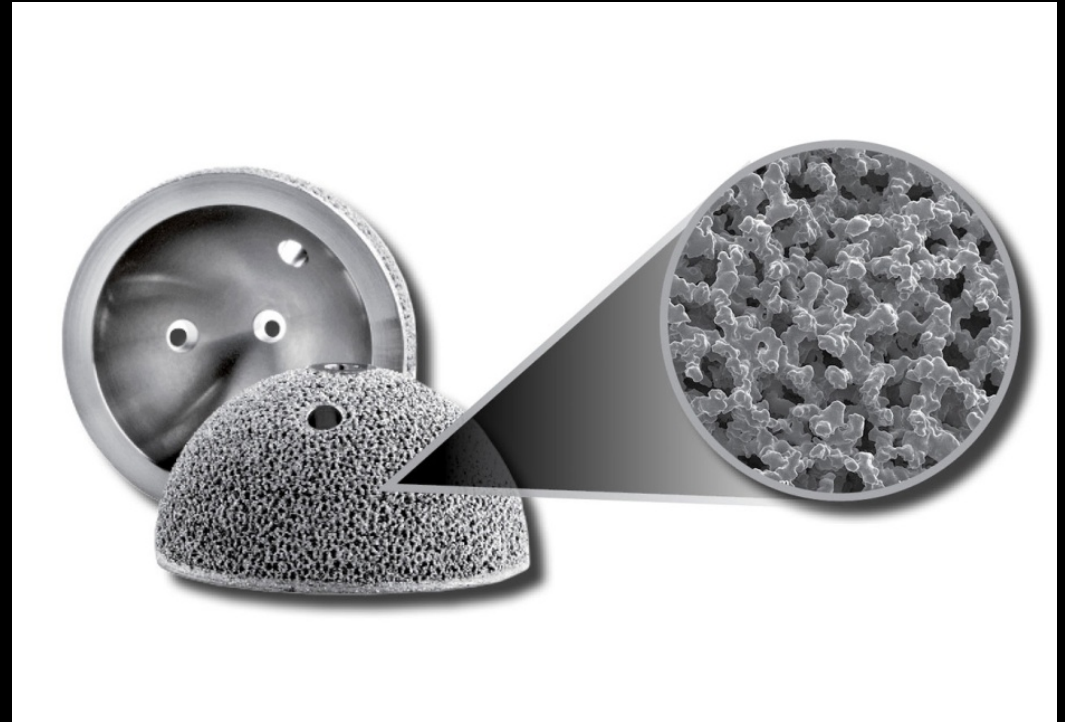
from **PROTOTYPING** to **PRODUCTION**

Sasitorn Srisawadi
sasitors@mtec.or.th

National Metal and Materials Technology Center (MTEC)
114 Thailand Science Park, Phahonyothin Road,
Khlong Nueng, Khlong Luang, Pathum Thani 12120, Thailand



www.stratasys.com



www.arcam.com





www.newbalance.com

3D printing
will change
YOUR WORLD

Introducing Amazon's 3D Printing Store
Shop the Future
Browse a variety of 3D printed products including Jewelry, home decor, tech accessories

amazon
Try Prime

Beautifully Modern
3D Printed Jewelry
for the Fashion Forward

Shop now



How 3-D printing will radically change the world

Linda Federico-O'Murchu
Sunday, 11 May 2014 | 6:00 AM ET

CNBC



Getty Images

A technician checks on a 3D printer as it constructs a model human figure in the exhibition '3D: printing the future' in the Science Museum on October 8, 2013 in London, England.

Forbes



Rakesh Sharma
Contributor

I write about
technology,
business, and Silicon
Valley trends

TECH 1/15/2014 @ 3:45PM | 17,665 views

The Future Of 3D Printing And Manufacturing

+ Comment Now

3D printers are extensively used in manufacturing. However, so far, their use has been limited and restricted to specific processes. What will a future 3D printing manufacturing ecosystem look like?

GE Considers 3D Printing Turbine Blades for Next Generation Boeing 777X's GE9X Engines

BY BRITTNEY SEVENSON - AUGUST 6, 2014

f Like 66

t Tweet 168 8+1 55

in Share

1

submit

47

If one company should be considered the leader within the metal additive manufacturing space, that company should be [General Electric](#). GE has been utilizing laser sintering to 3D print components for their jet engines for quite a while now.

What is 3D printing?

- Layer-based manufacturing
 - Fabrication process that ADDS material instead of REMOVING it
- Printing (depositing) material
 - Making layers on top of each other to build up
 - Building the part from a series of cross sections

Benefits

- Reduced lead time
 - Single run without the need for tools, dies, and lathes
 - From CAD into physical part OVERNIGHT



www.proxyarch.com



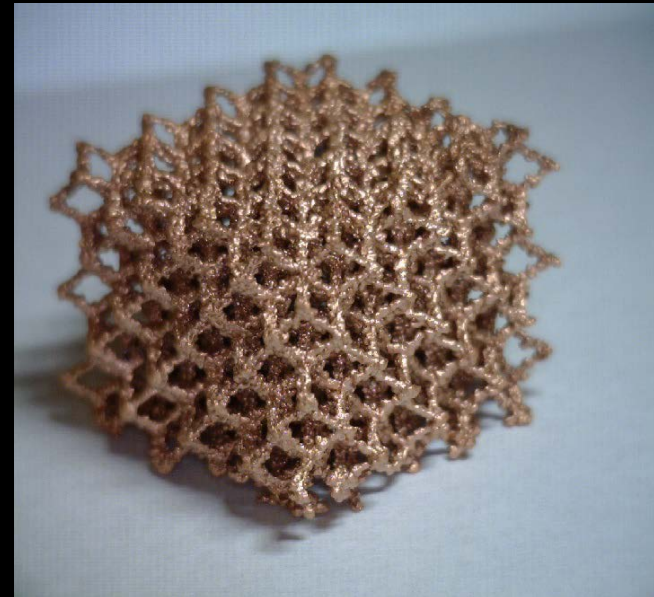
www.printm3d.com

Benefits

- **Complex geometries**
 - Complicated features, hollow part, scaffold etc.
 - Impossible to fabricate using conventional processes



www.eos.info



www.camal.ncsu.edu

Benefits

- **Reduced cost**
 - When only a few parts is to be produced
 - Directly built from CAD file without tooling



www.uhasselt.be

Benefits

- Very high material utilization
 - Exotic metal is expensive
 - Almost no material is lost during the process



www.edacafe.com



www.csiro.au

Rapid Prototyping

A couple of centuries

Additive Manufacturing

Product prototype

Reduce the lead time during product design stage

Obsolete models

No molds is needed in inventory

Implants

Customize to fit the patients

3D printed organ

No more waiting for an organ transplant

Customized consumer products

Customers can design their own products and submit online

And so on...

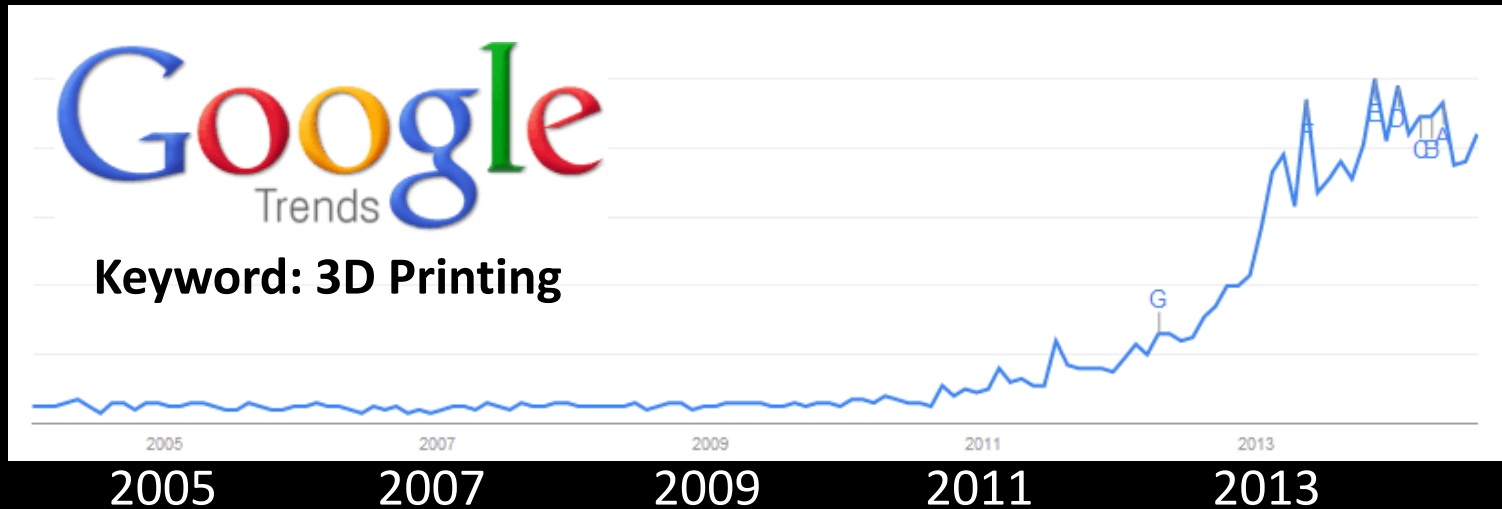
Where to start?

- Software to create 3D model
 - Designing your own part
 - Reverse engineering
- Affordable printers
 - 3D Systems Cube
 - MakerBot
 - Airwolf
 - RepRap
 - Etc.

Getting serious about 3D printing?

- **Stratasys Objet500 Connex3**
 - Smooth surface (Layer thickness of 16 μm)
 - Multi-material (Polymer only)
- **3D Systems ProX 300**
 - Direct Metal Printing (DMP)
 - Fully dense metal part
- **EOS M 290**
 - Fully dense metal part
 - Wide range of metals and alloys
- **Arcam Q20**
 - Bio-compatible metal

3D printing is moving forward



And this is why

